6. (Amended) A protective fabric substrate for protection against puncture, penetration and/or ballistics comprising:

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a plurality of warp yarns densely interwoven with a plurality of fill yarns; wherein a warp crimp is greater than a fill crimp; and wherein a denier of the fill yarn is greater than the denier of the warp yarn, at least some of said yarns comprise staple fiber, and at least one of warp and fill directions has greater than 70 ends per inch.

Please add claims 17 – 22 as follows:

17. (New) The protective fabric substrate of claim 1, said yarns comprising fiber with tenacity greater than 10 grams per denicr.

18. (New) The protective fabric substrate of plaim 17, said yarns comprising fiber with tenacity greater than 15 grams per denicr.

19. (New) The protective fabric substrate of claim 1, said staple fiber comprising staple filaments of denier less than 1.5.

20. (New) The protective fabric substrate of claim 1, said staple fiber comprising filament lengths of about 1.5 inches.

21. (New) The protective fabric substrate of claim 1, said staple fiber comprising filament lengths of greater than 1.5 inches

22. (New) The protective fabric substrate of claim 1, said yarn comprising staple yarn of at least 100 denier.